



Mate Cabinets and Change-Over Carts

FOR PRESS BRAKE TOOLING

MATE PRESS BRAKE TOOLING CABINETS

Store Your Press Brake Tooling in These Heavy Duty Cabinets

Increase your efficiency and protect your press brake tooling with Mate press brake tooling cabinets and change-over carts. Made in the USA exclusively for Mate by Versatility Tool Works, Mate press brake tooling cabinets and carts feature robotically MIG-welded 14-, 16- and 18-gauge construction for strength and durability.

Mate tooling cabinets use Versatility's exclusive 1-ata-Time™ drawer lock system that provides best-in-class safety, preventing cabinet and cart tip-over. The standard integrated retainer top keeps items from falling off the cabinet.



Press Brake Cabinets

Tooling Style	European	Amada Fixed Height	Wila Trumpf Style				American	
Drawer Configuration	5 Drawers	5 Drawers	4 Drawers	6 Drawers	4 Drawers	3 Drawers	4 Drawers	4 Drawers
Capacity	2 for dies, 3 for punches	2 for dies, 3 for punches	3 for dies, 1 for punches	4 for dies, 2 for punches	3 for dies, 1 for punches	1 for dies, 2 for punches	2 for dies, 2 for punches	2 for dies, 2 for punches
Max. Number of Tools	16 full-length dies	20 full-length dies	33 full-length dies	44 full-length dies	33 full-length dies	11 full-length dies	22 full-length dies	22 full-length dies
	33 full-length punches	33 full-length punches	11 full-length punches	22 full-length punches	11 full-length punches	22 full-length punches	22 full-length punches	22 full-length punches
DRAWER SPECIFICATIONS								
3" (76mm) Deep Drawer, 200lb (90kg) Capacity	2	2	—	4	1	—	2	—
Maximum Die Height	3.0" (76mm)	3.0" (76mm)	—	2.25" (57mm)	2.25" (57mm)	—	2.25" (57mm)	—
7" (177mm) Deep Drawer, 400lb (181kg) Capacity	3	3	4	2	2	1	—	4
Maximum Die Height	N/A	N/A	5.75" (146mm)	5.75" (146mm)	5.75" (146mm)	5.75" (146mm)	N/A	2.25" (57mm)
Maximum Punch Height	5.187" (132mm)	5.187" (132mm)	6.50" (165mm)	6.50" (165mm)	N/A	N/A	N/A	9.215" (234mm)
10" (254mm) Deep Drawer, 400lb (181kg) Capacity	—	—	—	—	1	2	2	—
Maximum Punch Height	—	—	—	—	10.0" (254mm)	10.0" (254mm)	10.0" (254mm)	—
CABINET DIMENSIONS:								
Width	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)	39.0" (990,5mm)
Depth	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)	27.5" (698,5mm)
Height	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)	40.25" (1022,0mm)
Shipping Weight	500 lbs. (227 kg)	500 lbs. (227 kg)	470 lbs. (213 kg)	550 lbs. (249 kg)	470 lbs. (213 kg)	435 lbs. (197 kg)	455 lbs. (206 kg)	445 lbs. (202 kg)
Style	Part Number							
Fork Lift Base	MATE02500	MATE02502	MATE02504	MATE02505	MATE02506	MATE02507	MATE02508	MATE02509
Mobile Base	MATE02501	MATE02503	—	—	—	—	—	—
Accessories (For Cabinets Only)	Part Number							
Maple Top	MATE02427							
Stainless Steel Top	MATE02512							

[Dimensions in Inches (mm)]



Shorten Setups and Protect Tooling in These Heavy Duty Cabinets

Mate Press Brake Change-Over carts help shorten setups and increase machine uptime. The carts feature capacity for 54 linear feet of punches and dies. Its patented design helps protect tooling from damage during transport and handling. The carts include a 3-inch deep drawer for necessary instruments and other supplies. Four heavy duty 6-inch diameter casters (900 pound capacity each), 2 rigid and 2 with brakes, allow for easy movement about the work area.



Press Brake Change-Over Carts		
Tooling Style	European	Wila Trumpf Style
Cart Capacity	54 linear feet (1371 linear mm)	54 linear feet (1371 linear mm)
Cart Dimensions:		
Width	39.0" (990,5mm)	39.0" (990,5mm)
Depth	27.0" (685,8mm)	27.0" (685,8mm)
Height	38.0" (965mm)	38.0" (965mm)
Shipping Weight	275 lbs. (124,7 kg)	275 lbs. (124,7 kg)
	Part Number	Part Number
	MATE02510	MATE02511

[Dimensions in Inches (mm)]



MATE PRECISION TOOLING GLOBAL COVERAGE

WORLDWIDE HEADQUARTERS:

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